The ¹⁹F NMR spectra were obtained as described in the accompanying paper¹⁰ for solutions (0.5 mL) containing the unsubstituted (X = H, 1 mg) and substituted (1 mg) compounds in the appropriate solvent.

Registry No. 1 (X = COF), 81725-03-3; 1 (X = NO₂), 32038-89-4; 1 (X = CN), 78385-80-5; $1 (X = CF_3)$, 78385-81-6; 1 (X = COOH), 85-0; 1 (X = COCH₃), 78385-83-8; 1 (X = CHO), 78385-82-7; 1 (X = OH), 22947-61-1; 1 (X = OCH₃), 78385-90-7; 1 (X = OCOCH₃), 22947-60-0; 1 (X = F), 20277-40-1; 1 (X = Cl), 78385-86-1; 1 (X = Br), 78385-87-2; 1 (X = I), 78385-89-4; 1 (X = NH_2), 78385-91-8; 1 (X = $N(CH_3)_2$, 78385-92-9; 1 (X = NHCOCH₃), 78385-93-0; 1 (X = ⁺NH₃), 81725-04-4; 1 (X = ⁺NH(CH₃)₂), 81725-05-5; 1 (X = ⁺N-1) $(CH_3)_3$) I-, 81687-80-1; 1 (X = +N(CH₃)₃) Cl-, 81687-81-2; 1 (X =

 CH_3), 20417-60-1; 1 (X = C_2H_5), 81687-82-3; 1 (X = $i-C_3H_7$), 81687-83-4; 1 (X = t-C₄H₉), 81687-86-7; 1 (X = C₆H₅), 22947-58-6; 1 (X = $p-NO_2C_6H_4$), 60526-66-1; 1 (X = Sn(CH₃)₃), 78385-88-3; 1 (X = H), 20277-22-9; 1 (X = OH) K, 81725-06-6; 3 (X = NO₂), 63385-88-6; 3 (X = CN), 61541-38-6; 3 $(X = CF_3)$, 81725-07-7; 3 (X = COOH), 68756-19-4; 3 (X = CONH₂), 81725-08-8; 3 (X = CON(CH₃)₂), 68756-35-4; 3 (X = COOC₂H₅), 68756-20-7; 3 (X = COCH₃), 64872-68756-20-7; 40-8; 3 (X = CHO), 68756-33-2; 3 (X = OH), 60526-68-3; 3 (X = OCH_3), 61541-36-4; 3 (X = $OCOCH_3$), 61565-42-2; 3 (X = F), 60526-63-8; 3 (X = Cl), 61541-33-1; 3 (X = Br), 61541-34-2; 3 (X = I), 61541-35-3; 3 (X = NH₂), 10207-00-8; 3 (X = N(CH₃)₂), 81725-09-9; 3 (X = NHCOCH₃), 10207-01-9; 3 (X = ${}^{+}NH_{3}$), 63385-89-7; 3 $(X = {}^{+}NH(CH_3)_2)$, 81725-10-2; 3 $(X = {}^{+}N(CH_3)_3)$ I^{-} , 81725-11-3; 3 $(X = {}^{+}N(CH_3)_3)$ CI^{-} , 81725-12-4; 3 $(X = C_6H_5)$, 68756-32-1; 3 $(X = C_6H_5)$ $p\text{-NO}_2C_6H_4$), 68756-36-5; 3 (X = OH) K, 81725-13-5.

Potential Bile Acid Metabolites. 6.1 Stereoisomeric 3.7-Dihydroxy-5β-cholanic Acids

Takashi Iida² and Frederic C. Chang*

Department of Biochemistry, College of Medicine, University of South Alabama, Mobile, Alabama 36688

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New synthetic routes to the four possible 3,7-dihydroxy acids are described. The principal reactions involved were inversions with DMF and Me₂SO-crown ether and reduction of 12-oxo tosylhydrazones. Inversion of 3\alpha-tosylates by the Me₂SO-crown ether method succeeded but that of the corresponding mesulates did not. A table of ¹H NMR chemical shift reference data of monosubstituted methyl cholanates pertinent to bile acid characterization has been expanded.

Of the four possible 3,7-dihydroxycholanic³ acids, the $3\alpha,7\alpha$ [chenodeoxycholic (1)] and $3\alpha,7\beta$ [ursodeoxycholic (2)] stereoisomers are commercial products, the $3\beta,7\alpha$ isomer (4) is known but not generally available, and the $3\beta,7\beta$ isomer (3) has not been described⁴ (see Chart I). As part of a program in our laboratory to make available potential bile acid metabolites for use as reference standards, and incidentally to reexamine existing methodology in bile acid synthesis, we have briefly reported new methods for preparing acids 15 and 2.6 This paper covers synthesis of the two remaining stereoisomers of the 3,7dihydroxy group, acids 3 and 4, and presents additional details and observations encountered in the synthesis of acid 1 and alternative routes to acid 2.

Conventional syntheses of the known 3,7 isomers involve reduction of the appropriate ketones, produced by selective oxidation, to the corresponding epimeric alcohols which are usually separated by chromatography. The syntheses herein reported do not proceed through intermediary ketones. The reactions used in the several syntheses are

(1) Paper 5 of the series: F. C. Chang, Synth. Commun. 11, 875 (1981).

(2) On leave, Nihon University, Japan.

		, ~		Non R2				
1 2 3 4 5 6 7 8 9	R ₁ α-OH α-OH β-OH β-OAC α-OMS α-OMS	R ₁ R ₂ α-OH β-OH α-OH β-OH α-OH β-OH α-OMs α-OMs β-OH	•	· K2		11 16 22 23 24 27 28 29	R ₁ a-OTs a-OAc a-OCO ₂ Et a-OAc a-OTs a-OAc a-OTs a-OAc a-OAc	α-OMS α-OMS β-OH α-OH α-OAc
10	a-OMS a-OTS	H,H α-OMs		R3		30	a-0C0 ₂ Et	н,н
12 13 14 15	R ₁ α-OH α-OAC α-OH α-OH α-OH	R ₂ α-OH α-OAC α-OH α-OAC α-OAC	R ₃ =0 =NNHTs =NNHTs =NNHTs =NOHTs	2	18 19 25 26	R ₁ α-OAc α-OH α-OH α-OH	R ₂ α-OAC α-OH β-OH β-OH	R ₃ =0 α-OH =0 =NNHTs

Chart I

(4) The 3β , 7β -acid 4 was mentioned in the patent literature [Japanese Kokai 77 78963; Chem. Abstr., 87, 201898 (1977)] as an undescribed minor product and was evidently prepared by reduction of methyl 78-hydroxy-3-oxocholanate [B. Dayal, E. Bagan, C. S. Tint, S. Schefer and G. Salen, Steroids, 259 (1979)], but the product was characterized only

(3) All cholanic acid derivatives in this work are of the 5β series; the 5β designations are omitted in their names. The older name cholanic acid is used throughout in place of the newer IUPAC-suggested "cholanoic

by R_f (TLC) and $t_{\rm R}$ (GC) values. (5) T. Iida and F. C. Chang, J. Org. Chem., 46, 2786 (1981). Both acids 1 and 2 are currently being used as gallstone-dissolving drugs. A. Steihl, P. Zygan, B. Komerell, H. J. Weis, and K. H. Holtermuller, Gastroenterology, 75, 1016 (1978).

(6) T. Iida, H. R. Taneja, and F. C. Chang, Lipids, 16, 863.

either direct inversions of an α -hydroxy derivative or conversion of a 12-oxo compound to its methylene analogue. Inversion of C-3 tosylates can be effected either by a previously described DMF reaction or a newly applied KO₂-crown ether reaction, while the C-7 hydroxy inversion

^{*}The corresponding C-24 methyl esters are designated "a".

 $^{\alpha}$ R = CH(Me)CH,CH,COOMe and R' = CH(Me)CH,CH,COOH.

succeeds only by the KO_2 reaction with a 7α -mesylate derivative. Syntheses of two of the isomers have also been carried out by NaBH₄-acetic acid reduction of 12-oxo tosylhydrazones.

3β.7β-Dihydroxycholanic Acid (4). Synthesis of this acid (its epimer in the 5α series is known⁷) was accomplished by two routes. The first is analogous to the preparation of 2⁶ from 1 by inversion at C-7; in this case the intermediate undergoing reaction was the 3β -acetoxy 7α -mesylate 6a. The methyl ester 3a was selectively acetylated at C-3 to give 5a and converted to 6a (Scheme I), which in turn was inverted by the KO₂-crown ether reaction to 4 (overall yield from acetate 5a was 79%).

A possibly direct route to 4, by the simultaneous inversion of methyl 3,7-di-O-mesylchenodeoxycholate (7a) at both the 3 and 7 positions by the KO₂ reaction, when attempted, failed. The product of the reaction turned out to be 3-O-mesylursodeoxycholic acid (8), crystalline and in 75% yield. Inversion at C-7 had taken place, accompanied by the expected hydrolysis of the methyl ester to the free acid, but the mesyloxy group had remained intact. The inertness of the 3-mesyloxy group was confirmed by the conversion of methyl O-mesyllithocholate 9a to Omesyllithocholic acid 9.

However, methyl 3-O-tosyl-7-O-mesylchenodeoxycholate (10a), when subjected to KO2-crown ether standard conditions, was surprisingly8 found to undergo inversion at both the 3- and 7-positions, although much more slowly

at C-3 than at C-7. As estimated by TLC monitoring, inversion at C-7 takes place about 10 times faster than at C-3.9

 $3\beta.7\alpha$ -Dihydroxycholanic Acid (3). This acid had been prepared previously¹⁰ by catalytic hydrogenation of the corresponding 3-keto compound and subsequent chromatographic separation of the resultant 3-hydroxy epimers. A simpler alternative route to 3 based on earlier studies¹² on the inversion of equatorial 3-hydroxy steroids is by the treatment of methyl 3-O-tosylchenodeoxycholate (11a) with N,N-dimethylformamide (DMF) at 80 °C.

A second procedure for obtaining 3 from 11a emerged from the finding (above) that 3α -tosyloxy, unlike 3α -mesyloxy, does undergo inversion in the KO₂ reaction. Of the two reactions for preparing 3, the DMF route is preferable because of its superior yield, easier workup, and lower reagent costs.

3α,7α-Dihydroxycholanic (Chenodeoxycholic) Acid (1). Despite the many problems associated with the procedure,¹¹ the only feasible preparation of acid 1 on a substantial scale appears to be by the Wolf-Kishner-

⁽⁷⁾ S. A. Ziller, Jr., P. A. Houser, and W. H. Elliott, Steroids, 23, 221 (1974).

⁽⁸⁾ The preparation of 3-sulfonate derivatives of cholanic acids (not esters) has not been reported. 3-O-Tosylursodeoxycholic acid (27) for instance, which might have resulted from the tosylate mesylate 10a, would be a useful new compound.

⁽⁹⁾ In a comparison by TLC monitoring of the rates of the KO2-crown ether reaction on the two compounds, the dimesylate 7a and the tosylate mesylate 10a, under the standard conditions after 22 h when 10a had completely reacted, there was no indication of reaction of the 3α -mesyloxy group of 7a; evidently if inversion takes place, it does so at an extremely low rate. The inertness of the 3-mesyloxy group is puzzling as tosylates and mesylates generally behave similarly; for instance, in the DMF inversion 12 3 α -mesylates also react.

⁽¹⁰⁾ H. Danielsson, P. Eneroth, K. Hellström, and J. Sjövall, J. Biol. Chem., 237, 3657 (1962).

⁽¹¹⁾ Problems discussed: (a) E. Hauser, E. Baumgarten, and K. Meyer, Helv. Chim. Acta, 43, 1595 (1966); (b) A. F. Hofmann, Acta Chem. Scand., 17, 173 (1963).

⁽¹²⁾ F. C. Chang, J. Org. Chem., 44, 4567 (1979). This paper contains references to earlier work (footnotes 5 and 16) and a summary of other inversion methods evaluated (footnote 17).

Scheme IIa

^a $R = CH(Me)CH_2CH_2COOMe$ and $R' = CH(Me)CH_2CH_2COOH$.

Huang–Minlon method in which a derivative of $3\alpha,7\alpha$ -dihydroxy-12-oxocholanic acid (12), readily obtained from cholic acid, ¹² is the starting material. ¹³ The strong basic and high-temperature conditions create a product which required tedious processing and purification before the desired acid 1 is obtained. A new method recently described in brief form⁵ is much simpler and cleaner. Herein we report additional details pertinent to the new process.

Preliminary experiments exploring a method suggested by the publication of Hutchins and Natale¹⁴ indicated that conversion of 12 to 1 via a 12-oxo tosylhydrazone was feasible, and that a satisfactory procedure could result by finding (a) the optimum conditions for reducing the tosylhydrazone, (b) the specific tosylhydrazone most suitable for the reduction, and (c) the best preparation of the selected tosylhydrazone.

It was evident from the exploratory work that reduction of the tosylhydrazone by NaBH₄ in acetic acid had to be conducted under the mildest feasible conditions, and even the slightly elevated temperatures suitable for other keto tosylhydrazones¹⁵ lowered the quality of the final product.

Of the related tosylhydrazone derivatives evaluated in the reduction step, 14, 14a, 15a and 13a, methyl 3α , 7α -diacetoxy-12-oxocholanate tosylhydrazone (13a) was clearly superior; methyl di-O-acetylchenodeoxycholate 16a, obtained earlier from 13a in crystalline form and good yield, was hydrolyzed to acid 1 nearly quantitatively.

Our previous experience of preparing tosylhydrazones of 12-oxocholane derivatives¹⁵ by literature methods¹⁶ by refluxing the ketone and p-toluenesulfonohydrazide in ethanol (or methanol) solution had been unsatisfactory; the product was contaminated with the corresponding azine. By addition of a catalytic amount of HCl to the solution the product was freed of azine. However, when the diacetate-ketone 18a was treated in this manner, the reaction was incomplete even after 12 h, but, surprisingly, with a change of solvent to acetic acid the reaction proceeded smoothly and completely at room temperature to yield 13a. The related tosylhydrazones 14, 14a, and 15a also were prepared in this manner, but 13a was the most easily isolated from the respective reaction products and afforded the best yield.

Thus 13a, by virtue of its superiority in both the preparation and reduction steps, combined with the coincidence

⁽¹³⁾ In ref 5 we inadvertently neglected to cite the work of C. H. Chen [Synthesis, 125 (1976); U.S. Patent 3 998 839; Chem. Abstr., 86, 124635 (1976)] which describes an alternate route to 1.

⁽¹⁴⁾ R. O. Hutchins and N. R. Natale, J. Org. Chem., 43, 2299 (1978).

⁽¹⁵⁾ F. C. Chang, J. Org. Chem., 20, 2053 (1965).

⁽¹⁶⁾ L. Cagliotti and M. Magi, Tetrahedron Lett., 1261 (1962); R. O. Hutchins, C. A. Milewaki, and B. E. Maryanoff, J. Am. Chem. Soc., 95, 3662 (1973).

Table I. ¹H NMR Reference Data^a

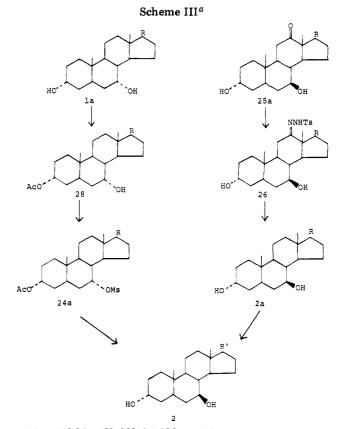
methyl cholanate		CHOR b	CHOR b		Me shifts ^a			
deriv	config ^c	δd	$W_{1/2}^{e}$	C-19	C-18	other		
H,H (unsubstituted)				0.90	0.63			
3α-OH	ax	3.6^{f}	16	0.93	0.65			
3β-OH	eq	4.07	8	0.92	0.67			
7α -OH	eq	3.92	9	0.90	0.66			
7β-OH	ax	3.58^{f}	17	0.93	0.68			
12α -OH	eq	3.97	9	0.90	0.68			
12β-OH	ax	3.44^{f}	16	0.94	0.72			
3α -OAc	ax	4.73	16	0.92	0.64	1.99 (OCOMe)		
3α-OTs	ax	4.35	4	0.87	0.62	2.43 (ArMe), 7.30 and 7.75 (para-disubstituted phenyl, each 2 H, d, J = 8 Hz)		
3α -OMs ²⁴	ax	4.65	16	0.92	0.64	2.98 (SO,Me)		
3\alpha - OCO, Et25	ax	4.56	14	0.93	0.64	$4.28 (q, CH_2), 1.30 (t, CH_2, J = 7 Hz)$		
3β-OAc 2	eq	5.08	. 9	0.96	0.64	2.02 (OCOMe)		
7α -OAc	eq	4.90	9	0.93	0.66	2.00 (OCOMe)		
7α -OMs	eq	4.90	7	0.91	0.66	2.99 (SO,Me)		
7β-OAc	ax	4.79	17	0.93	0.66	1.94 (OCOMe)		
3β-OCHO	eq	5.25	8	0.97	0.67	8.1 (OCHO)		
3-Oxo	- 1		_	1.02	0.68	()		
7-Oxo				1.18	0.64			
12-Oxo				1.02	1.02			
12-OMs	eq	5.12	7	0.91	0.75	3.02 (SO ₃ Me)		
12-Oxotosylhydrazone	34	5.1 2	,	0.94	0.82	2.41 (ArMe), 7.31 and 7.82 (para-disubstituted phenyl, each 2 H, d, $J = 8$ Hz)		

^a Data from Table I of ref 12 with corrected values [J. Org. Chem., 46, 2603 (1981)] are incorporated in this table; signals are derived from spectra of monosubstituted methyl cholanates pertinent to characterization of compounds in this work (solvent CDCl₃; Me₄Si as an internal standard). ^b Proton signal geminal to substituent at C-3, C-7, or C-12. ^c Conformation of H geminal to substituent: axial or equatorial. ^d Approximate center of multiplet. ^e Width of multiplet at half-height (in hertz). ^f Partly merged with OMe signal.

that the only practical route to the 3α , 7α -dihydroxy-12-oxocholanate derivatives is via methyl 3α , 7α -bis(acetoxy)-12-oxocholanate (18a), is clearly the intermediate of choice in the conversion of cholic acid (19) to chenodeoxycholic (1) by this method, as depicted in Scheme II.

The method regarded by Cagliotti and Grasselli¹⁷ to be a mild procedure for reducing carbonyl to methylene by refluxing the carbonyl tosylhydrazone in methanol (or dioxane) when applied to 13a does produce a methylene group at C-12, but, as might be expected, ¹⁸ it also reduces the C-24 carbomethoxy group to CH₂OH, with simultaneous hydrolysis of the 3-acetoxy group. The product, 7-acetoxy-3α,24-cholandiol (20), is also obtained when the monoacetate tosylhydrazone 15a is reduced under identical conditions.

 $3\alpha,7\beta$ -Dihydroxycholanic (Ursodeoxycholic) Acid (2). A new route to 2 was described recently⁶ which involves inversion at C-7 of methyl 3-O-cathyl-7-O-mesylchenodeoxycholate (23a). Herein we report two additional preparations of 2. The first is merely an adaptation of the same procedure;¹⁹ instead of the cathylate mesylate 23a, the compound subjected to the inversion reaction is the acetate mesylate 24a (Scheme III). In this instance the $3\alpha,7\alpha$ ester 1a, selectively acetylated at C-3, was isolated



 a R = CH(Me)CH₂CH₂COOMe and R' = CH(Me)CH₂CH₂COOH.

but without further processing was converted to 24a which after crystallization underwent reaction in the KO₂-crown ether reagent to give 2 (yield based on 1a 48%).

The second additional preparation of 2 is analogous to the preparation of 1 through the tosylhydrazone 13a. Methyl 3α , 7β -dihydroxy-12-oxocholanate tosylhydrazone (26a), accordingly, by NaBH₄-HOAc reduction yields

⁽¹⁷⁾ L. Cagliotti and P. Grasselli, Chem. Ind. (London), 153 (1964).
(18) M. S. Brown and H. Rapoport, J. Org. Chem., 18, 3261 (1963); E. Schenker, Angew. Chem., 73, 81 (1961).

⁽¹⁹⁾ However, in the process described in ref 6 the starting methyl chenodeoxycholate was carried through to 23a without isolation of the cathylate 22a.

Table II. KO,-Crown Ether Inversion Reactions^a

	4		
compd	$\begin{array}{c} prod-\\ uct^b \end{array}$	% yield	comments
23a	2	876	
24a	2	48 (from 1a)	
11a	3	66 `	22-h reaction
6a	4	79 (from 5a)	
10a	4	62	22-h reaction
7a	8	75	no inversion at C-3
9a	9	76	no inversion

 a KO₂-crown-6 ether in Me₂SO under N₂; all reaction periods were 2-3 h, except for 10a and 11a (22 h). b All products were 24-acids.

methyl ursodeoxycholate (2a). However, the key intermediate in this procedure, methyl $3\alpha,7\beta$ -dihydroxy-12-oxocholanate (25a), currently is obtainable only through a multistep synthesis, ²⁰ so that at present the method for preparation of 2 is less practical than one of the procedures starting from chenodeoxycholic acid (1).

Characterization of Compounds by NMR and HPLC. Table I is an extension of the corresponding table of ref $12.^{30}$ All values were derived from monosubstituted methyl 5β -cholanate derivatives and thus are directly applicable to 5β -cholanate derivatives and thus are directly applicable to 5β bile acids, more so than the ones from previous compilations²⁶ derived from various classes of steroids. Characterization of the compounds reported in this work was facilitated by applying these data, supported by specific mechanistic knowledge regarding the reactions used.

NMR and HPLC were extremely useful for the assessment of the purity of a product, especially a noncrystalline compound. Moreover, these techniques enable one to rapidly evaluate and develop a new reaction, complementing conventional monitoring by TLC.

The four 3,7-dihydroxy stereoisomeric methyl esters are well resolved by HPLC,²⁷ emerging from a reverse-phase column in the following order: 3α , 7β ; 3β , 7β ; 3β , 7α ; 3α , 7α . The solvent system used was methanol-water (90:10) at a flow rate of 0.5 mL/min.

KO₂-Crown Ether Inversion Reactions. Product and yield data for these reactions are given in Table II.

Experimental Section²⁸

General Procedures for Preparation of Derivatives. Where a general procedure is used, details of the preparation, including processing of the product, are described fully only in the first such preparation: i.e., mesylation of 7a-hydroxy compounds (6a), inversion with KO₂-crown ether (4), preparation of 12-oxo tosylhydrazones (13a), and reduction of tosylhydrazones (16a). Only in instances of departure from the general procedure are details included in the other experimental descriptions.

Methyl 3β-Acetoxy- 7α -hydroxycholanate (5a). To the 3β , 7α -dihydroxy ester 3a (656 mg) dissolved in 5 mL of benzene and 2 mL of pyridine was added 1 mL of acetic anhydride. After the mixture was allowed to stand overnight at room temperature and processed as usual, the residue was chromatographed on a column of Al_2O_3 (neutral, grade II). The benzene-eluted fractions after evaporation (424 mg) crystallized from aqueous acetone as colorless thin plates: mp 89–92 °C; IR (CHCl₃) 1718 (C=O), 1018 (acetate), 988 (COH) cm⁻¹; NMR δ 0.69 (3 H, s, C-18 Me), 0.98 (3 H, s, C-19 Me), 2.03 (3 H, s, OCOMe), 3.65 (3 H, s, COOMe), 3.88 (1 H, m, C-7 CHOH), 5.02 (1 H, m, C-3 CHOAc).

Continued elution with benzene-ethyl acetate (1:1) gave 194 mg of starting ester 3a.

Anal. Calcd for C₂₇H₄₄O₅: C, 72.28; H, 9.89. Found: C, 72.37; H, 10.03.

Methyl 3β -Acetoxy- 7α -(mesyloxy)cholanate (6a). To methyl 3β -acetoxy- 7α -hydroxycholanate (5a; 1.4 g, 3.1 mmol) magnetically stirred in 14 mL of dry pyridine was slowly added dropwise 1.5 mL (6.2 equiv) of methanesulfonyl chloride. Stirring was continued for 1 h and the mixture then allowed to stand overnight at room temperature. The dark solution was dripped into a mixture of ice chips in water, stirred, and extracted with CH₂Cl₂ (2×). The combined CH₂Cl₂ extract was washed successively with ice, cold dilute HCl, 5% NaHCO₃ solution, and H₂O, decolorized with Norite, and evaporated. The residual oil, 6a, crystallized from benzene-hexane in the form of fine needles: 1.08 g (66%); mp 101.0-101.5 °C. The mother liquor yielded a second crop of crystals: 300 mg (19%); mp 98.8-99.5 °C; IR (CHCl₃) 1724 (C=O), 1294, 1172 (SO₂), 1024 (acetate), 893 (mesylate) cm⁻¹; NMR δ 0.69 (3 H, s, C-18 Me), 0.99 (3 H, s, C-19 Me), 2.03 (3 H, s, OCOMe), 3.00 (3 H, s, SO₂Me), 3.66 (3 H, s, COOMe), 4.93 (1 H, m, C-7, CHOMs), 5.06 (1 H, m, C-3 CHOAc).

Anal. Calcd for $C_{28}H_{46}O_7S$: C, 63.85; H, 8.80. Found: C, 64.13; H, 9.05.

Methyl 3-*O*-tosyl-7-*O*-mesylchenodeoxycholate (10a) was prepared by the general mesylation procedure from methyl 3-*O*-tosylchenodeoxycholate²¹ (11a), mp 134.5–136.0 °C (from benzene-hexane). The product crystallized from benzene-hexane as round tufts of colorless leaflets: mp 80.0–81 °C (yield 65%); IR (CHCl₃) 1724 (C=O), 1342, 1328, 1183, 1170 (SO₂), 893 (mesylate) cm⁻¹; NMR δ 0.64 (3 H, s, C-18 Me), 0.90 (3 H, s, C-19 Me), 2.43 (3 H, s, ArMe), 2.96 (3 H, s, SO₂Me), 3.64 (3 H, s, COOMe), 4.33 (1 H, br m, C-3 CHOTs), 4.89 (1 H, m, C-7 CHOMs), 7.31 and 7.78 (each 2 H, d, J = 8 Hz, para-disubstituted phenyl).

Anal. Calcd for $C_{33}H_{50}O_8S_2$, $^1/_6C_6H_{14}$: C, 62.55; \dot{H} , 8.03. Found: C, 62.36; H, 8.30.

Methyl 3,7-di-O-mesylchenodeoxycholate (7a) was prepared from 1a by the general mesylation procedure with an additional equivalent of methanesulfonyl chloride. The residual extract, although found to be homogeneous by TLC and NMR, resisted crystallization efforts: IR (CHCl₃) 1724 (C=O); 1342, 1328, 1170 (SO₂); 971, 922, 893, 870 (mesylate) cm⁻¹; NMR δ 0.64 (3 H, s,

⁽²⁰⁾ Preparation of methyl 3α , 7β -dihydroxy-12-oxocholanate (25a) is described in the accompanying paper in this issue (part 7 of this series).

⁽²¹⁾ J. T. Baker and R. T. Blickenstaff, J. Org. Chem., 40, 1579 (1975).

⁽²²⁾ The $Me_2SO-1,2$ -dimethoxyethane solvent mixture was used to increase solubility of the mesylate; in most other cases Me_2SO alone was a satisfactory solvent.

⁽²³⁾ At this stage benzene extraction to remove the nonpolar products (Me₂SO, crown ether, dimethyl sulfone) is essential. These contaminants are difficult to remove even by column chromatography.

⁽²⁴⁾ Methyl O-mesyllithocholate (9a), prepared with methanesulfonyl chloride and pyridine, was crystallized from benzene-hexane: mp 129.5–132 °C; NMR δ 0.64 (3 H, s, C-18 Me), 0.92 (3 H, s, C-19 Me), 2.98 (3 H, s, SO₂Me), 3.65 (3 H, s, COOMe), 4.65 (1 H, br m, C-3 CHOMs).

⁽²⁵⁾ Methyl O-cathyllithocholate (30a), prepared from ethyl cholorocarbonate and pyridine in dioxane, was crystallized from MeOH: mp 135.0–137.0 °C; NMR δ 0.64 (3 H, s, C-18 Me), 0.93 (3 H, s, C-19 Me), 1.80 (3 H, t, J = 8 Hz, OCH₂CH₃), 3.65 (3 H, s, COOMe), 4.18 (2 H, q, J = 8 Hz OCH₂CH₃), 4.56 (1 H, br m, C-3 CHOCO₂Et).

⁽²⁶⁾ R. H. Zurcher, *Helv. Chim. Acta*, 46, 2054 (1963); N. S. Bhacca and D. H. Williams, "Applications of NMR Spectroscopy in Organic Chemistry", Holden-Day, San Francisco, 1964, pp 47, 77.

⁽²⁷⁾ The HPLC instrument used was a Waters Associates assembly with a septumless injector and refractive index detector. Of the C-18 reverse-phase columns tried, Bondapak (Waters), Radial Compression (Waters), and Excalibar (Applied Science), the last two gave excellent resolutions, but the Radial Compression column allowed the chromatography to be performed at a lower pressure (a desirable feature).

⁽²⁸⁾ Melting points were determined on an electrical micro hot stage and are uncorrected. Infrared spectra were obtained on a Perkin-Elmer infracord spectrophotometer. NMR spectra were determined with a Perkin-Elmer R-32 instrument, with deuteriochloroform containing Me₄Si as the solvent except where otherwise indicated. The TLC development solvent used for the 3,7-hydroxy derivatives was CHCl₃-EtOAc-HOAc (45:45:10). Solvents were evaporated on a Rotavap at 50 °C under reduced pressure. All bile acid derivatives were dried by azeotropic distillation [benzene, benzene-CH₂Cl₂, CH₂Cl₂, or CH₂Cl₂-MeOH (acids)] before use in reactions.

C-18 Me), 0.93 (3 H, s, C-19 Me), 2.98 and 3.00 (each 3 H, s, C-3 and C-7 SO₂Me), 3.62 (3 H, s, COOMe), 4.49 (1 H, br m, C-3 CHOMs), 4.89 (1 H, m, C-7 CHOMs).

Anal. Calcd for $C_{27}H_{46}O_8S_2 \cdot 1/_6C_6H_{14}$: C, 58.31; H, 8.39. Found: C, 58.57; H, 8.53.

Methyl 3-O-Acetyl-7-O-mesylchenodeoxycholate (24a). Methyl 3-O-acetylchenodeoxycholate (28a)21 was first prepared by monoacetylation of methyl chenodeoxycholate (400 mg; Ac₂O, C_6H_6 , pyridine). After isolation of 28a by the usual method, without crystallization, the residual oil was mesylated by the standard procedure to afford, after recrystallization from isopropyl ether-MeOH, 190 mg (37% from 1a) of 24a: mp 95.0-95.5 °C; IR (CHCl₃) 1724 (C=O); 1330, 1170 (SO₂), 1024 (acetate), 894 (mesylate) cm⁻¹; NMR δ 0.71 (3 H, s, C-18 Me), 1.00 (3 H, s, C-19 Me), 2.05 (3 H, s, OCOMe), 3.04 (3 H, s, SO₂Me), 3.64 (3 H, s, COOMe), 4.61 (1 H, br m, C-3 CHOAc), 4.91 (1 H, m, C-7 CHOMs).

Anal. Calcd for C₂₈H₄₆O₇S•CH₃OH: C, 62.34; H, 9.02. Found: C, 62.61; H, 8.87.

38.78-Dihydroxycholanic Acid (4). (a) The inverting solution was first prepared by magnetically stirring for 10 min under nitrogen 120 mg of powdered KO2 in 10 mL of Me2SO. 18-Crown-6 ether (75 mg) was added and stirring continued for an additional 10 min. Into this yellow turbid solution was pipetted 251 mg (0.4 mmol) of the acetate mesylate 6a dissolved in 1 mL of Me₂SO-1,2-dimethoxyethane.²² Stirring was continued under N₂ for 2 h; the reaction was monitored by TLC. The flask was immersed in an ice bath, and as the solution was stirred, 12 mL of saturated NaCl was added. The resulting solution, after reaching room temperature, was extracted with benzene (2×30) mL).23 The cooled basic aqueous layer was acidified by cold 3 N HCl to turbidity and extracted with EtOAc (2×). The EtOAc extract was washed with water, dried (Drierite), and evaporated to a residue (183 mg) which crystallized from EtOAc-hexane as round tufts of needles: mp 166.0-168.5 °C; 147 mg (79%); IR (KBr) 1709 (C=O), 1031 (3β-COH); 1016 (7β-COH) cm⁻¹; NMR δ 0.71 (3 H, s, C-18 Me), 1.00 (3 H, s, C-19 Me), 3.65 (1 H, br m, C-7 CHOH), 4.07 (1 H, m, C-3 CHOH).

Anal. Calcd for C₂₄H₄₀O₄: C, 73.43; H, 10.27. Found: C, 73.53;

(b) Methyl 3-O-tosyl-7-O-mesylchenodeoxycholate (10a, 830) mg) by the same inversion procedure yielded the 3β , 7β -acid, but the complete reaction required 22 h (as monitored by TLC). After two recrystallations from ethyl acetate, 334 mg (62%) of 4 was obtained as colorless fine needles (mp 166.0-167.5 °C), shown to be identical with the product of part a by NMR, TLC, and melting point comparisons.

Methyl 3β , 7β -dihydroxycholanate (4a) prepared from 4 by the usual MeOH-HCl method crystallized from aqueous acetone as colorless, fine, rectangular plates: mp 124.0-125.0 °C; IR (CHCl₃) 1724 (C=O), 1029 (3β -COH), 1015 (7β -COH) cm⁻¹; NMR δ 0.71 (3 H, s, C-18 Me), 1.00 (3 H, s, C-19 Me), 3.55 (1 H, br m, C-7 CHOH), 3.65 (3 H, s, COOMe), 4.04 (1 H, m, CHOH)

Anal. Calcd for C₂₅H₄₂O₄: C, 73.85; H, 10.41. Found: C, 73.67; H, 10.46.

 3α -(Mesyloxy)- 7β -hydroxycholanic acid (8) was obtained from the dimesylate 7a (370 mg) by the standard inversion procedure. As monitored by TLC, no 3β , 7β -acid had formed after 22 h of reaction time. Crystallized from EtOAc-hexane as thin plates, 8 had the following: mp 124-126 °C; 232 mg (75%); IR $(CHCl_3)$ 1704 (C=O), 1351, 1325, 1168 (SO_2) , 1015 (C-7COH), 926, 909, 871 (mesylate) cm⁻¹; NMR δ 0.70 (3 H, s, C-18 Me), 0.97 (3 H, s, C-19 Me), 2.98 (3 H, s, SO₂Me), 3.56 (1 H, br m, C-7 CHOH), 4.58 (1 H, br m, C-3 CHOMs).

Anal. Calcd for C₂₅H₄₂O₆S: C, 63.80; H, 9.00. Found: C, 64.07; H, 9.16.

O-Mesyllithocholic Acid (9). The standard inversion procedure with 450 mg of methyl O-mesyllithocholate (9a),²⁴ in 8 h, simply resulted in hydrolysis of the methyl ester, and 9 crystallized from EtOAc-hexane as fine needles: mp 155.5-157.0 °C 333 mg (76%); IR (KBr) 1733 (C=O), 1351, 1330, 1170, 997, 971, 955, 923, 913, 897 (C-3 mesylate) cm⁻¹; NMR δ 0.67 (3 H, s, C-18 Me), 0.96 (3 H, s, C-19 Me), 3.00 (3 H, s, SO₂Me), 4.64 (1 H, br m, C-3 CHOMs).

Anal. Calcd for $C_{25}H_{42}O_5S^{-1}/_6C_6H_{14}$: C, 66.64; H, 9.46. Found: C, 66.72; H, 9.46.

Methyl 3β,7α-Dihydroxycholanate (3a). Methyl 3-O-tosylchenodeoxycholate (11a, 21 2.25 g) was inverted to the 3β -formate by the DMF procedure as previously described.¹² The crude formate dissolved in benzene was placed on a column of neutral alumina (grade I, ratio 50:1) and left for 18 h. Elution with benzene yielded 0.67 g of a mixture of less polar compounds (consisting mainly of the 7α -hydroxy-3-cholenate). Elution was continued with CH₂Cl₂-MeOH (98:2), giving an oil (1.04 g) which crystallized from aqueous methanol as fine needles: 156.5-158.5 °C [lit.10 mp 155 °C (from acetone-H₂O)]; 0.91 g (56%); IR (CHCl₃) 1721 (C=O); 1072, 1031, 1002, 980 (COH) cm NMR δ 0.68 (3 H, s, C-18 Me), 0.96 (3 H, s, C-19 Me), 3.66 (3 H, s, COOMe), 3.87 (1 H, m, C-7 CHOH), 4.06 (1 H, m, C-3, CHOH). Anal. Calcd for C₂₅H₄₂O₉: C, 73.85; H, 10.41. Found: C, 74.01; H, 10.57.

 3β , 7α -Dihydroxycholanic Acid (3). (a) Methyl ester 3a by the usual methanolic KOH method, followed by acidification and recrystallization from EtOAc-hexane, gave 3 as dense crystals: mp 204.0-206.0 °C (from EtOAc), 193.0-195.0 °C (from acetone-petroleum ether) (lit. 10 mp 193 °C); IR (KBr) 1715 (C=O), 1071, 1034, 1003, 982 (COH) cm⁻¹; NMR δ 0.67 (3 H, s, C-18 Me), 0.94 (3 H, s, C-19 Me), 3.87 (1 H, m, C-7, CHOH), 4.07 (1 H, m, C-3 CHOH).

Anal. Calcd for $C_{24}H_{40}O_{4}^{-1}/_{6}C_{4}H_{8}O_{2}$: C, 72.72; H, 10.23. Found: C, 72.93; H, 10.27.

(b) Methyl 3-O-tosylchenodeoxycholate (11a,21 940 mg), subjected to the KO₂-crown ether inversion procedure, required 22 h for complete reaction (monitored by TLC). The acid 3 recrystallized from EtOAc in the form of small prisms: [347 mg (52%); mp 193.0-195.0 °C] identical with 3 from part a by NMR and TLC comparisons.

Methyl 3α,7α-Diacetoxy-12-oxocholanate Tosylhydrazone (13a). To methyl 3α , 7α -diacetoxy-12-oxocholanate (18a; 10.1 g, 0.02 mol), stirred in 200 mL of acetic acid, was added gradually 7.5 g (0.04 mol) of p-toluenesulfonohydrazide. After being allowed to stand 12 h at room temperature, the mixture was diluted with water and extracted with CH₂Cl₂ (2×). The combined CH₂Cl₂ extract was washed with 5% NaHCO₃ solution and then with H₂O to neutrality, dried with Drierite, and evaporated to an oil which, when treated with a small volume of methanol, crystallized. Recrystallization in methanol yielded 9.7 g (72%) of 13a as fine needles, mp 146.0-147.0 °C. (Complete characterization reported in ref 5.)

Methyl 3α,7α-dihydroxy-12-oxocholanate tosylhydrazone (14a) was prepared by the general method from ester 12a and crystallized from aqueous methanol as colorless needles: 52%; mp 204–206 °C; IR (CHCl₃) 1724 (C=O), 3195, 1626, 1592, 1330, 1163, 813 (tosylhydrazone)¹⁵ cm⁻¹; NMR δ 0.78 (3 H, s, C-18 Me), 0.97 (3 H, s, C-19 Me), 2.41 (3 H, s, ArMe), 3.33 (1 H, br m, C-3 CHOH), 3.64 (3 H, s, COOMe), 3.84 (1 H, m, C-7 CHOH), 7.29 and 7.88 (each 2 H, d, J = 8 Hz, para-disubstituted phenyl).

Anal. Calcd for C₃₂H₄₈N₂O₆S·0.50CH₃OH: C, 64.54; H, 8.33. Found: C, 64.28; H, 8.13.

3α,7α-Dihydroxy-12-oxocholanic acid tosylhydrazone (14) was prepared from acid 12 by the general procedure. In this instance the reaction product, when diluted with water, precipitated. The precipitate, when recrystallized from aqueous methanol, appeared as colorless needles: 70%; mp 224.0-228.0 °C; IR (KBr) 1730 (C=O), 3205, 1634, 1600, 1333, 1163 (s), 814 (tosylhydrazone) cm⁻¹; NMR (CDCl₃ + 10% Me₂SO- d_6) δ 0.78 (3 H, s, C-18 Me), 0.93 (3 H, s, C-19 Me), 2.62 (3 H, s, ArMe), 3.33 (1 H, br m, C-3 CHOH), 4.21 (1 H, m, C-7 CHOH), 7.29 and 7.78 (each 2 H, d, J = 8 Hz, para-disubstituted phenyl). Anal. Calcd for $C_{31}H_{46}N_2O_6S-0.50CH_3OH$: C, 64.40; H, 8.19.

Found: C, 64.06; H, 8.12.

Methyl 3α -hydroxy- 7α -acetoxy-12-oxocholanate tosylhydrazone (15a), prepared from 17a by the general method, when diluted with water was a solid precipitate. The precipitate from 332 mg of 17a was transferred to a separatory funnel with methylene chloride and NaHCO3 solution. The CH2Cl2 solution was filtered through phase-separating paper and evaporated to a glassy solid, 384 mg. The solid resisted attempts at crystallization, although by HPLC it appeared to be homogeneous, and its NMR spectrum was in accord with that of the expected tosylhydrazone: NMR δ 0.81 (3 H, s, C-18 Me), 0.98 (3 H, s, C-19 Me), 2.02 (3 H, s, OCOMe) 2.41 (3 H, s, ArMe), 3.40 (1 H, br m, C-3 CHOH), 3.90 (1 H. m. C-7 CHOAc), 7.32 and 7.88 (each 2 H, J = 8 Hz, para-disubstituted phenyl).

Methyl $3\alpha,7\beta$ -dihydroxy-12-oxocholanate tosylhydrazone (26a) was prepared from 1.6 g of 3α , 7β -dihydroxy-12-oxocholanate (25a)20 by the general procedure. The residue crystallized from methanol as colorless thin plates: 1.44 g (64%); mp 244.0-247.0 °C; IR (KBr) 1718 (C=O), 3106, 1618, 1587, 1321, 1166 (s), 816 (tosylhydrazone) cm⁻¹; NMR (CDCl₃ + 10% Me₂SO- d_6) δ 0.79 (3 H, s, C-18 Me), 0.99 (3 H, s, C-19 Me), 2.41 (3 H, s, ArMe), 3.50 (2 H, br m, C-3 and C-7 CHOH), 3.64 (3 H, s, COOMe), 7.26 and 7.78 (each 2 H, d, J = 8 Hz, para-disubstituted phenyl).

Anal. Calcd for C₃₂H₄₈N₂O₆S⁻¹/₃CH₃OH: C, 64.81; H, 8.30. Found: C, 64.81; H, 8.21.

Methyl Di-O-acetylchenodeoxycholate (16a).⁵ To a magnetically stirred solution of acetic acid (80 mL) containing 4.04 g (0.006 mol) of 13a was added 2.27 g (0.06 mol) of NaBH₄ (pellets) at a rate which did not allow the reaction temperature to exceed 60 °C (ca. 1 h). Stirring was continued at room temperature for 3 h, and then with the flask immersed in an ice bath, ice chips were gradually stirred in. The precipitated and filtered solid, after being washed with water, crystallized from aqueous methanol as fine needles: 1.58 g (53%); mp 133.0-133.5 °C (further characterization in ref 5)

Methyl Chenodeoxycholate (1a). (a) Reduction of $3\alpha, 7\alpha$ dihydroxy-12-oxocholanic acid tosylhydrazone (14) by the general procedure afforded a precipitate which did not crystallize, but according to TLC, 1 was predominant. The crude residue was esterified by MeOH-HCl treatment and chromatographed on a Florisil column. A fraction (72%) according to NMR, TLC and HPLC was homogeneous 1a.

(b) Reduction of methyl 3α,7α-dihydroxy-12-oxocholanate tosylhydrazone (14a) by the general method when diluted with ice-H₂O precipitated as an oil. The aqueous residual mixture was extracted with CH₂Cl₂. The CH₂Cl₂ extract, neutralized with NaHCO₃ solution, dried (Drierite), and chromatographed on an alumina (activity II) column, gave 1a (57%), as confirmed by TLC, NMR, and hydrolysis to acid 1.

Methyl Ursodeoxycholate (2a). Methyl 3α , 7β -dihydroxy-12-oxocholanate tosylhydrazone (26a, 510 mg) reduced by the general method, yielded an oily residue which did not crystallize. Chromatographed on a Florisil column, the fractions eluted (33 mg) with CH₂Cl₂/EtOAc (1:1) were olefinic (tetranitromethane test). Further elution with EtOAc yielded 2a which crystallized from aqueous methanol [182 mg (52%); mp 159-161 °C] and was identical with authentic methyl urosodeoxycholate according to mixture melting point, TLC, NMR, and HPLC comparisons.

 7α -Acetoxy- 3α ,24-cholanediol (21). (a) Reduction of 13a (1.0 g), according to the Cagliotti and Grasseli conditions, 17 by NaBH₄ in dioxane under reflux for 6 h yielded, after processing and crystallization from aqueous acetone, 412 mg (66%) of 21 as needles: mp 86.0–88.5 °C; IR (CHCl₃) 1721 (C=O), 1070, 969 (COH)8 1015 (OAc) cm⁻¹; NMR δ 0.67 (3 H, s, C-18 Me, 0.92 (3 H, s, C-19 Me), 2.03 (3 H, s, OCOMe), 3.45 (1 H, br m, C-3 CHOH), 3.56 (2 H, t, CH₂OH), 4.88 (1 H, m, C-7 CHOAc).

Anal. Calcd for C₂₆H₄₄O₄·0.30C₃H₆O: C, 70.67; H, 10.51. Found: C, 70.56; H, 10.45.

(b) The tosylhydrazone 15a, after reduction by NaBH₄-dioxane²⁹ as in part a, was chromatographed on activity II alumina. The CH₂Cl₂-MeOH (99:1) eluted material crystallized from aqueous MeOH as fine needles identical with the product of part a by mixture melting point, NMR, and HPLC comparisons.

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Potential Bile Acid Metabolites. 7.1 3,7,12-Trihydroxy- 5β -cholanic Acids and Related Compounds

Takashi Iida² and Frederic C. Chang*

Department of Biochemistry, College of Medicine, University of South Alabama, Mobile, Alabama 36688 Received January 18, 1982

With this work, the complete set of the eight possible stereoisomeric (5β) -3,7,12-trihydroxy acids are now known and characterized. The key intermediates methyl $3\alpha,7\beta$ -dihydroxy-12-oxo- and $3\beta,7\beta$ -dihydroxy-12-oxocholanate have been synthesized, and their reductions by tert-butylamine-borane complex and by NaBH4 are described.

The 3,7,12-trihydroxy stereoisomers of cholic $(3\alpha, 7\alpha, 12\alpha - \text{trihydroxycholanic}^3)$ acid (1, Chart I) are of sustained interest in metabolic studies of the bile acids.4 As part of a program to make available new and known,

but generally unavailable, potential bile acid metabolites for such studies, three of the seven possible stereoisomers $[3\alpha,7\alpha,12\beta$ (2), $3\beta,7\alpha,12\alpha$ (3), and $3\beta,7\alpha,12\beta$ (4)] were synthesized and previously reported.⁵ The present paper describes the syntheses of the four remaining members of this group and several related compounds and, in addition, presents improved preparations of 2 and 4.

The $3\alpha,7\beta,12\alpha$ acid 5 was prepared by Samuelsson some years ago⁶ by adaptation of a route used to obtain urso-

⁽²⁹⁾ Reduction of 15a (amorphous) by the general procedure (NaB-H₄-HOAc) afforded a complex mixture which contained methyl 7-Oacetylchenodeoxycholate (29a) as the major product, according to HPLC and NMR comparisons with authentic 29a. However, the best fractions of 29a obtained by column chromatography still contained impurities which inhibited crystallization. This route to chenodeoxycholic acid (1) was deemed inferior to the published method⁵ and was not further pur-

⁽³⁰⁾ Corrected values: F. C. Chang, J. Org. Chem., 46, 2603 (1981).

⁽¹⁾ Part 6 of this series: T. Iida and F. C. Chang, J. Org. Chem., accompanying paper in this issue.

⁽²⁾ On leave, Nihon University, Japan.

⁽³⁾ All cholanic acid derivatives in this work are of the 5β series; the 5β designations are omitted in their names. The older name cholanic acid is used throughout in place of the newer IUPAC-suggested "cholanoic

⁽⁴⁾ There is epidemiological evidence that bile acid metabolites are implicated in colon carcinogenesis, and gastroenterological research has been involved for many years in exploring the role of bile acids in normal and abnormal metabolism.

⁽⁵⁾ F. C. Chang, J. Org. Chem., 44, 4567 (1979).
(6) B. Samuelsson, Acta Chem. Scand., 14, 7 (1960). The number of requests received from investigators for samples of 5 attests to its rarity